HYDRAULIC CRAWLER CRANE 7120

Crane Boom
Max. Lifting Capacity: 120t at 5.0m

Tower Jib
Max. Lifting Capacity: 20t at 15.0m
A Crane in a Class of its Own

Hydraulic Crawler Crane 7120
The Difference is in its Basic Performance

KOBELCO’s 7120 hydraulic crawler crane features new technologies that raise performance to a new height. Precise, high-elevation crane jobs depend on accuracy and speed, while lifting for general construction jobs demands reliable safety and a sufficient working area. The versatile 7120 fully meets all of these requirements in one, tough unit. Its powerful hoist winches can easily handle precise, continuous jobs, while the new hydraulic system, working in combination with a large drum capacity, delivers ultra-smooth operation.

Of course, KOBELCO is renowned for its productivity-boosting technical advances, backed by extensive worldwide experience in the construction machinery field. The 7120 exemplifies this engineering excellence, offering reliable durability, excellent lifting performance, economical transportation, smooth control functions and a wide range of safety features. In short, the 7120 can handle all types of crane jobs, ensuring utmost customer satisfaction.

Photos in this catalog may include optional items.
Hydraulic Crawler Crane 7120
5 Major Features

1. Powerful and Versatile Performance

2. High-Performance Winch
   Accommodates a Wide Range of Jobs

3. Excellent Transportability
   and Assembly

4. Reliable Safety Features

5. Global Design Super-structure
For both high and heavy lifting

Powerful and Versatile Performance

**Large Lifting Capacity**

Max. lifting capacity  **120t at 5.0m**  
Tower jib max. lifting capacity  **20t at 15.0m**

**Long Boom Configuration to Achieve Wider Working Ranges**

The long boom specification provides a wider operating range with plenty of lifting capacity. The maximum working radius is 64.9m with a lifting capacity of 2.2 metric tons.

**Long boom length**

**61.0m to 79.2m**

Lifting capacity at the max. working radius  **2.2t at 64.9m**

(using the long 73.2m boom)
30.5m Fixed Jib, the Longest in its Class

The maximum length of the fixed jib installed on the crane boom is extended up to 30.5m, making work at higher and deeper sites possible.

Jib length 12.2m to 30.5m

High Traveling Speed for On-Site Maneuverability

Max. travel speed 1.3km/h

High-Output Engine

The engine has an impressive rated output of 247 kW and complies with NRMM (Europe) Stage IIIA and US EPA Tier III exhaust emissions regulations. All of this power works with KOBELCO’s unique Engine Speed Sensing (ESS) control system and new hydraulic systems to ensure stable and smooth simultaneous operations.

High-Speed Lifting Increases Work Efficiency

The main and auxiliary winches deliver a fast maximum hoisting and lowering speed of 120 m/min that improves operational efficiency on high-rise jobs.

Max. line speed 120m/min (First layer)

Control Levers Connected Directly to Pilot Valves for Smooth Operation

The control levers regulate the pilot valves directly to reduce the amount of play and ensure smooth, precise hoisting start-ups and inching. Control is light and sure, with almost no clutter even over long operating periods.

New Hydraulic System Improves Simultaneous Operations

In a conventional series hydraulic circuit (a conflux hydraulic circuit), the boom winch is driven by the same hydraulic pump that drives the main or auxiliary winches. This can result in hydraulic pressure interference that reduces line speed when the hook and boom are hoisted or lowered simultaneously.

The 7120 features independent hydraulic circuits for the main, auxiliary, and boom hoist winches, thereby eliminating interference. The circuits can be operated simultaneously with lower shocks and virtually no speed reductions, regardless of winch speed or load condition.

Winch Speed Controller

The speeds of the main winch, auxiliary winch and boom hoist can be set independently with trimmer controls.

- Hydraulic pilot system detects swing reaction force.
- Electric throttle with a twist grip ensures sensitive engine control.
- Red switch on the boom lever grip allows easy inching control for hoist, boom hoist, and travel. The operator can activate it without taking his hands off the boom hoist lever.
- The drum turning sensor enables sensing start of hoisting and lowering (main and aux winches only) by touching the top of the hoisting lever grip (optional).

Selectable Swing Modes to Match the Job at Hand

Free Swing Mode (High/Low):

This mode is designed for material handling and other cycle-duty operations that require consecutive swing cycles. The swing is completely free and can be operated at High or Low speed to suit job requirements.

Neutral Brake Swing Mode:

When the crane is working on a slope in Free Swing Mode, it may swing in an unintended direction as soon as the swing parking brake is released. To prevent this, the Neutral Brake Swing Mode reduces operating speeds by lowering the flow of oil in the hydraulic circuit, thus making swing starts and stops easy to control when working on a slope or in windy conditions. Swing speed is also reduced in this mode to prevent the load from moving sideways.
High-Performance Winch Accommodates a Wide Range of Jobs

Wide, Large-Capacity Winches for Smooth High-Rise Work
The wide hoist winches provide an impressive spooling capacity of 50.2 m (24 rows) on the first layer with a 26 mm hoist rope. Their large capacity and large diameter help to prevent uneven spooling and wear while ensuring smooth operation when using a long boom for high-rise work.

Winches with a Powerful Line Pull Handle Hard Work with Ease
Through the efficient match-up of a high-output engine and high-performance hydraulic motors, the winches deliver plenty of line pull for single-line work. It can easily perform continuous, hard work such as construction material handling at high lifting heights.

Rated line-pull (main/aux.)

118kN \{12.0 \text{ tf}\}

Large Third Winch
Because of a compact winch design and side engine layout, the optional third winch is almost identical in size to the main and auxiliary winches, allowing for more attachment options and better operation coordination.

Choice of Two Types of Winch
The 7120 features a non free-fall winch as standard that provides constant hydraulic power to the winches to prevent accidental free-fall through operator error. An optional free-fall winch (with wet-type disc brake) is also available, which delivers highly reliable performance for material handling and general foundation work.

Non Free Fall Winch (Standard)

Wet-Type Multi Disc Brake System(Optional)

KOBELEC's new oil cooled wet-type multi disc brake system provides quiet, dependable braking power. Multiple discs are self-adjusting and self equalizing. Forced oil circulation keeps brake temperatures cooler during long, continuous operations and maximizes smooth brake operation. The completely enclosed system eliminates the possibility of outside contamination, providing years of problem-free service life. The low brake pedal effort reduces operator fatigue when the machine is working in the optional free-fall mode.

Maintenance-Free Winches
Both types of winches are maintenance-free. The built-in wet-type disc brake for the free-fall winch has a forced-oil cooling system to prevent overheating, and requires no band adjustment or lining replacement.

Environmentally Friendly Design
Because there’s no brake band, the brake operates quietly and doesn’t generate lining dust.
Multi-Function LMI Display

The newly designed load moment indicator (LMI) system features a large, easy-to-read LCD display. The rated load, actual load, load ratio, and other information are displayed in large characters. Warnings and other items are displayed in color, and text messages and alarms alert the operator to prevent dangerous conditions from developing. Other information can also be displayed, including a rated load chart and rated load curve, in addition to a function that regulates the working range.

Multi Display

The easy-to-read LCD multi display provides information on the current status of such functions as engine rpm, maintenance, and on-board trouble-shooting, so that the operator has an ongoing, real-time assessment of the machine’s condition at a glance.

- Normal displays
  - Engine speed (Lifting height*)
  - Engine oil change interval
  - Reeling number for main/aux. winch wire rope
  - Low-speed switch status
  - Wind speed**
    - * With the optional lifting height gauge installed
    - ** With optional anemometer installed

- Warning displays
  - Warning
    - (malfunction, maintenance information, etc.)
  - Self-diagnostic function
    - (detects malfunctions in solenoid valves, sensors, etc.)

Side-Engine Layout for Easy Maintenance

A new engine layout on the side of the machine provides easy access for routine inspections and servicing. Maintenance crews can access the entire power plant just by opening the side door.
To ensure safe assembly and increase actual working hours

Excellent Transportability and Assembly

**Transport with Boom Base**
- Transport weight: **36.8t**
- Transport width: **3,200mm**

**Faster Attachment Transport and Assembly**
A variety of new mechanisms greatly reduce the time needed to assemble attachments. This results in lower labor and assist-crane costs, and greater productivity on the job.

- Gantry raising/lowering cylinder, as standard equipment, making gantry raising easy.
- Crawler connection to carbody by hydraulic pin system makes assembly and disassembly easy.
- Switching from/to the tower and crane specifications without relocating the boom upper spreader.
- Tower jib lower spreader can be transported with a special insert boom for tower.
- Jib upper spreader does not need to be unloaded even when being stored at a depot.
- Boom base connecting tapered pins at both ends, which helps safe connection and disconnection of boom inserts from outside the boom.
- Jib foot pin is set at a height that ensures safe assembly and disassembly from the ground.
- The upper spreader storage guides make it easy to connect guy cables.
- Large-tapered guy cable pin makes assembly easy.
- Installation and assembly of strut without assistance crane.

**Basic Tower Configuration**
**Able to be Assembled by Cantilever**
Thanks to the boom base with enhanced strength, cantilever of the boom is made possible up to 36.6m, in case of the crane specification, and up to 30.4m, in case of tower specification, simplifying the assembly procedures.

**Thin Counterweights**
**with Excellent Transportation Efficiency**
The counterweights with a 6-pieces pilling up system and weight of 6.1 tons to 10.0 tons each are easy to handle for transportation. Furthermore they also can be transported together with the insert boom contributing to the saving of transportation vehicles.

**Nested Booms Improve Transport Efficiency**
The tower insert jib can be easily nested in the insert boom by using the optional stowing guide rollers. This reduces the number of trailers needed for transport and helps to minimize required storage space.

**Boom Assembly/Disassembly Mode**
The boom assembly/disassembly mode, which is used to release the over-hoist prevention function to facilitate boom assembly and disassembly, is activated with a switch located under the multi-function LCD display of the load moment indicator (LMI). (This switch is different from the switch that releases the auto-stop functions for over-load and hook over-hoist.) When the boom is lifted to a certain angle, it is automatically deactivated and the LMI function is automatically re-engaged to ensure that the boom assembly/disassembly function is used only when needed.
**Clear, Panoramic View**

The 7120 has a new cabin design with sash-less front and top glass that provides a panoramic frontward and skylight view. The glass also has less curvature to minimize distortion. The front upper window has been broadened on both sides for a view that is 31% wider than a conventional cab, while the top-window view is widened toward the rear.

**Saving Storage and Transport Costs through the Common Use of Boom and Jib**

The 7120 features an innovative boom design to enhance lifting performance. The common use of the boom and jib reduces labor when changing configurations and saves storage and transport costs.

**Comfortable 940mm-Wide Cab**

- Air conditioner
- Fully adjustable, high backed seat with a head-rest and arm rests
- Intermittent wipers and window washers
- Cup holder
- Luggage tray

![Luggage tray](image1.png)

![Cup holder](image2.png)
No compromise in KOBELCO’s safety policy

Reliable Safety Features

Two-Stage System to Prevent Boom and Jib Over-Hoists

With primary and secondary over-hoist prevention devices, this new safety system can prevent boom over-hoist at two stages. The primary stop function is activated when the boom or tower approaches the critical angle-to-ground during hoisting. This new system monitors the angle-to-ground of the boom, tower or jib with a sensor, and swiftly alerts the operator of danger. For the tower, the angle-to-machine is also monitored at this stage. The secondary stop function uses a device that monitors the angle-to-machine of the boom, tower or jib through a limit switch fitted to the boom and jib backstops. It stops the machine automatically to prevent it from working outside of the safety range, and once activated it cannot be cancelled.

Automatic Soft-Stop Function Reduces Shocks

This function is activated automatically when boom or tower jib lowering, or boom hoisting is stopped by the over-load prevention system and the over-hoist prevention system. It makes for a smooth stop and reduces dangerous swinging of the load.

Other Safety Systems

- Function lock lever helps prevent accidental operation when the operator enters or leaves the cab.
- Directional markings on the crawlers make it easy to see which direction the crawlers will move.
- Swing flashers and warning buzzer warn surrounding workers when the machine is swinging.
- One-way call supports the safety of onsite personnel (optional).
- External lamp for over-load alarm notifies surrounding workers of the load condition (optional).
- Cameras and color monitor provide views of the rear of the machine, the main and auxiliary winches, and the boom hoist winch (optional).

Automatic Stop Release Switch with Safety Function

The automatic stop system prevents over-load, hook over-hoist and boom over-hoist. To deactivate the system, a two-stage release procedure is employed that uses a master key and separate switches. This makes it easy to supervise the use of the single key and prevent unauthorized release of the automatic stop system.

Safety Functions of the Optional Free-fall Winch

Free-fall with Monitoring and Lock Functions

Free-fall operations can only be initiated by releasing the lock using a key switch. Unless the lock is released, free-fall cannot occur even if the switch is put in the “neutral-free” position. Also, to prevent the free-fall mode from being activated accidentally because of system malfunction, a monitoring function monitors the free-fall clutch cylinder pressure in the winch.

Free-fall Switch with Interlock

The free-fall switches are strategically located on the hoist levers, allowing the operator to engage free-fall without removing his hands from the control levers. To prevent the load from accidentally dropping, the interlock function makes it impossible to initiate free-fall unless the foot brake is fully depressed.

To prevent the load from accidentally dropping because of operator error, do not use free-fall during lifting work.
Global Design Super-Structure

**The Global Design Super-Structure**
The Global Design Super-Structure is the ultimate answer to user needs for all over the world.

**Versatile Operation**
The 7120 has the power, structural strength, safety specs, and nimble operability needed to accommodate all kinds of jobs, from standard crane work to high-rise lifting and construction material handling work.

**Super-Fine Filter, a Long-Life Filter for Hydraulic Oil**
The large-capacity, super-fine filter is made of a high-performance filter medium consisting of glass fiber reinforced with steel wires. The replacement cycle is extended to four times longer than that of conventional filters to reduce lifelong operating costs.

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<th>Photomicrograph (× 250)</th>
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<td>Super fine filter (glass fiber)</td>
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**Complies with Worldwide Exhaust Gas Regulations**
With its low pollution engine, the 7120 meets NRMM (Europe) Stage IIIa and U.S. EPA tier III exhaust emissions regulations.

**Complies with Japanese Noise Regulations**
The 7120 is designed with advanced Kobelco low-noise construction technologies, as specified by the Japanese Ministry of Land, Infrastructure and Transport.
Main Specification (Model: 7120-1F)

| Crane Boom                                      |                                      |
| Max. Lifting Capacity  | 120 t/5.0 m                          |
| Max. Length           | 61.0 m                                |
| Long Boom             |                                      |
| Max. Lifting Capacity  | 24 t/16.0 m                           |
| Max. Length           | 79.2 m                                |
| Fixed Jib             |                                      |
| Max. Lifting Capacity  | 12 t/28.0 m                           |
| Max. Combination      | 61.0 m + 30.5 m                       |
| Tower Jib             |                                      |
| Max. Lifting Capacity  | 20 t/15.0 m                           |
| Max. Combination      | 51.7 m + 44.2 m                       |
| Tower Angle           | 60°~90°                               |
| Main & Aux. Winch     |                                      |
| Max. Line Speed       | 120 m/min (1st layer)                 |
| Rated Line Pull (Single line) | 118 kN (12.0 tf)                  |
| Wire Rope Diameter    | 26 mm                                 |
| Wire Rope Length      | Crane 275 m (Main) 255 m (Aux.)      |
|                       | Tower 290 m (Main) 145 m (Aux.)      |
| Brake Type            | Spring set hydraulically released multiple disc brake (Negative) |
| Free-Fall Brake Type  | Wet-type multiple disc brake (Optional) |

Working Speed

| Swing Speed     | 2.1 min⁻¹ (rpm) |
| Travel Speed    | 1.3/0.9 km/h    |

Power Plant

| Model          | Hino P11C-UN   |
| Engine Output  | 247 kW/2,000 min⁻¹ (rpm) |
| Fuel Tank Capacity | 400 liters   |

Hydraulic System

| Main Pumps     | 4 variable displacement |
| Max. Pressure  | 31.9 MPa (325 kgf/cm²)  |
| Hydraulic Tank Capacity | 535 liters      |

Weight

| Operating Weight* | Approx. 120 t |
| Ground Pressure*  | 94 kPa (0.96 kgf/cm²) |
| Counterweight     | 52.3 t         |
| Transport Weight**| Approx. 36.8 t  |

Units are SI units. {   } indicates conventional units.
* Including upper and lower machine, 52.3 ton counterweight, basic boom, hook, and other accessories.
** Base machine with boom base, gantry, carbody, lower spreader and upper spreader.

General Dimensions (Unit:mm)

Note: This catalog may contain photographs of machines with specifications, attachments and optional equipment not certified for operation in your country. Please consult KOBELCO for those items you may require. Due to our policy of continual product improvements all designs and specifications are subject to change without advance notice.

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